

Date: Tuesday, 27/05/2008 12:52:29 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	204/205 GHW MODIFICATION KIT
Job Number :	39511		
Estimate Number :	10013		
P.O. Number :		Part Number :	D205641011
This Issue :	27/05/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	/ /	Project Number :	N/A
Previous Run :	38579	Drawing Revision :	N/A
	Type :	Material :	
	SMALL /MED FAB	Due Date :	03/06/2008
Written By :		Qty:	10
Checked & Approved By :		Um:	Each
Comment :	Est Rev:J Removed Manufacturing 05-10-25 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL *520085.27*
 Photocopy bluefile & type labels per PPP d205-641-011 CHG001

5 00/05/27

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick: Packing Kit

3.0	D2570	Bushing
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)
 Pick:

Qty	Part Number	Description	Batch
8	D2570	Bushing	

B 38351 34K
46438724

4.0	D27361	Lug Assembly, 205 GHW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Pick:

Qty	Part Number	Description	Batch
1	D2736-1	Bracket	

B 38421

5.0	D27363	Lug Assembly, 205 GHW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Pick:

Qty	Part Number	Description	Batch
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B 37925 7P
B 38084 24
B 37154 1P

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Drawing Name: 204/205 GHW MODIFICATION KIT

Job Number: 39511

Part Number: D205641011

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D2736-3 Bracket

6.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4-46A Bolt

M107063

12x

M107737

28x

7.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Nut

M107478

8/5/27 (10)

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/8/27 (10)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-641-011

Location:

8/15/27 50

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/28

Job Completion



168.0328